

**FULTON MANUFACTURING INDUSTRIES, L.L.C.**  
**USED EQUIPMENT SHOWROOM AND SALES OFFICE**

6600 W. Snowville Rd. Brecksville, OH 44141

**Sales - Joe Casaletta**

Phone: (440) 546-1435 ext. 275

Fax: (440) 546-1861

UPDATED AUGUST 26, 2011

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### **CNC Machine Tools**

System 3R Workman Automatic Changing Unit, to change work pieces and electrodes into a machine. Type K-50314, serial #906600 (1999) excellent condition \$20,000

Hardinge –Handsvedt Model MS4/3050 "Foreman" Sinker CNC EDM, ser#BB18107 (1998) Very Good condition \$12,000

### **Coolant Recycling**

Cecor Sump Sucker Model CE10 60/60 (2 available) Very Good Condition \$ 2,000 each

Hyde Model # J20L, Recycling Systems Coolant/Recovery Unit and Water Holding Tank. Very Good Condition \$3,000

### **Fabricating**

Peerless Model#HB915A Automatic Horizontal Band Saw 9" x 15" Capacity. Serial #50935-2 (1988), with Automatic Stock Feed and Clamping, Automatic Blade Feed and Retraction. Very Good Condition \$ 4,000

Peddinghaus Model # 210 Super 13, Mechanical Ironworker. Serial #4404652077045. Capacity is 66 Short Tons, with some Tooling. Very Good Condition \$ 5,000

### **Finishing & Deburring**

Almco OR10 Hydraulic Vibratory Finishing Machine: 9 Cubic Feet Tub Capacity, 7-1/2 HP Motor, Frequency (VPM) 800-1400, As New \$ 16,500

Almco 2SF48D Deep Tub Spindle Type Finishing Machine: This machine has a rotating tub with a special depth that carries the finishing media. It has two spindle supporting heads over a 48" diameter by 28" depth rotating tub. The two spindles operate independently, and can deburr parts up to 17" weighting 50 lbs... Condition is like new \$37,000

Almco/Sutton CFT-2000-1 Spindle Type Finishing Machine: 30" diameter tank x 26" deep, spindle capable of processing parts up to 18" in diameter, by 4" high. Rebuilt, with new tub and bearings, excellent condition \$43,300

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Almco MD36-144G Gas-fired Parts Drying Machine: Rotary drum dryer designed to remove moisture from parts by immersing them in heated, dry maize. The overall drum length is 142" long with a 36" diameter inner helix that forces the parts to the discharge end of the machine. It is in like new condition \$29,800

Roto-Finish ST-50BSA Automatic Burnishing Spiratron: Compartmentalized 53.9 cubic foot capacity in very good condition, as taken from service \$48,800

### **Furnaces**

Lucifer Model # HDL-8012-E, 21.5 KW, Dual Chamber Electric Furnace, Serial # 3545. Good Condition \$ 2,000

L&L Special Furnace Company Electric Furnace, with Model GB29-H458-24-F19-480R3- 20 KW Power Supply. Serial Number H583-FW. Max Temperature 2,800 degrees Fahrenheit. Good Condition \$2,000

### **Inspection Equipment**

Milltronics/CGI Model CSS1000 (Capture Geometry Internally) 2-axis, 12" x 10-1/2" x 8" Capacity, Reverse Engineering, CNC Milling-Cross Sectional 3D Scanning & Measurement Inspection Machine. It has a 16" x 45" Table and Centurion 6/ CSS-1000 CNC Controls. New in 2000, Very Good Condition...\$52,000

XRF Coating Thickness Gauge, Model # 157 2, (1985) includes a set of x-ray calibrating plates, needs a camera \$3500

### **Material Handling**

Presto Model# BA862 Electric Powered Lift Trucks (2 available). Capacity is 1,000 lbs. with 20" Load Centers. Units need a 12 Volt DC Group 31 Battery with a 130 amp rating. \$350 each

Presto Model # PS274-50 Electric Powered Lift truck. Capacity is 2,000 Lbs., with 24" Load Centers. Needs a 12 Volt DC Group 31 Battery with a 130 amp rating. \$450

### **Plastic Equipment**

Kawaguchi Model KS-120S (1991) 109 Metric Ton Horizontal Injection Molder. Serial # BB-P44503, Fair Condition \$2,500

Conair Wor-Tex Granulator, Model JC-5, Serial #3786 (1989) Screw Holes 1/4", Blower size VAC-2, Blade Size 3 x 7, with Hopper Good Condition \$ 2,000

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**Bolsters**

138"x 96" x 3-5/8" \$4100  
134"x96"x 12" \$13,135  
134"x 84"x 11" \$7590  
132"x 84"x 11" \$7590 (2 available)  
132"x 84"x 8" \$5520 (2 available)  
108"x 42"x 8" \$2800  
108"x 66"x 4" \$2200 (3 available)  
96"x 72"x 10" \$5900  
54" x 54"x 8" \$1500 (3 available)  
Plates:  
120"x 72"x 3" \$2205 (4 available)  
Riser:  
142.5"x 95.5" x 9" \$4200  
Nitrogen Manifold: 142.5"x 95.5" x 6.25" \$15,000

**Press Feeds**

Perfecto Model# 500-26 Cabinet Mounted, Single Roll Electronic Feed. Maximum Material Thickness, .125 at 10" Wide, and Maximum Material length is .090 at 26" Wide. Feed Roll 5" Diameter by 28" long, Feed Length 0 to 99.999 inches controlled by pushbutton on console. New in 1990, very good condition \$16,000

**Presses**

Blow 250 Ton SS Press, 6" stroke, 10" slide adjustment, 28" shut height, 72" LR x 48" FB bed, speed 30-80 SPM, T-slotted bolster, 15' wide x 24" high windows, light curtains, Floor Standing, Rebuilt in 2010, under power, in excellent condition \$ 135,000

Komatsu 276 US Ton Gap Press, Serial# 10075 (1986), 7.87" stroke, 21.65" shut height, 4.72" adjustment, 20 to 40 SPM, 106.3" x 37"x 7.09" thick T-slotted bolster, 82.6" x 27.56" T-slotted slide, Wintriss Smart Pac 2 controls, floor standing, can be seen under power, in excellent condition....on location \$139,500

Niagara 250 Ton SSDC Twin Drive Press. It is a Model BP2-250-48-36 with Twin Drive. 8" stroke, 10" Slide Adjustment, 27" Shut Height, Bed and Ram size 48" RL x 36" FB, Speed 30 SPM, 25" Wide Windows, Floor Standing . New in 1964, Good Condition....\$39,500

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Federal 200 ton SSDC Press, Serial#S2-272 (1985), 6" stroke, 30" shut height (SDAU), 8" adjustment (powered), 25 to 100 SPM, 60" x 42" T-slotted Bed, 25" wide windows, Floor standing, Very good condition, under power, on location \$ 89,500

Warco 150 Ton SS Press, Model # 150-1-30C, serial#55P159, 8" stroke, 16" SH, 4-1/2" adj.,30 SPM, 30" x 32" bed and ram, 17" wide x 10" high windows, Cushion, Gordon Brake Monitor, Warco safety lockout control, Floor Standing, good condition under power \$19,500

Bliss #105, 45 ton , Non-geared Double Crank OBI High Speed Press, 48" LR x 20" FB Bed, 3" Stroke, 10.75" Shut Height, 2.5" Adjustment, Air Clutch & Brake , Good Condition \$5,000

Bliss 75 Ton SSDC High Speed Press, serial #H53624-HP42015 (1964) 4" stroke, 15" Shut Height (SDAU to Bed), 3" Adjustment (Hydraulic), 0- 300 SPM, 48" x 30" Bed, 48" x 30" x 4" Thick T-Slotted Bolster, Vamco F120 12" wide Press Mounted Feed, Air Clutch/Air Brake/Air Counterbalances, Cushions, Motors and Controls, Excellent \$15,500

Minster 30 Ton Hummingbird High Speed Press, serial#24346 (1980) 1.26" Stroke, 21" Shut Height, 1" Adjustment, 200 to 1,300 SPM, 31" x 20" Bed Area, Vamco ACF3 Press Mounted Feed, Air Clutch/ Air Brake, Motors & Controls, Complete Rebuild in 2005 \$29,500

Minster 30 Ton Humming Bird High Speed Press, serial# 24959, 1.26" Stroke, 21" Shut Height, 1" Adjustment, 200 – 1,100 SPM, 31" x 20" Bed Area, Vamco, V663 Press Mounted Feed, Air Clutch/Air Brake, Motors and Controls, Excellent, under Power \$29,500

Minster 30 Ton Humming Bird High Speed Press, serial# 23915 (1979) 1.26" Stroke, 21" Shut Height, 1" Adjustment, 200 – 1,000 SPM, 24" x 20" Bed Area, Vamco Press Mounted V663 Feed, Air Clutch/Air Brake, Motors & Controls, Excellent, under Power \$29,500

Apex Denison 3 Ton Hydraulic Press, Model# W2A-3P, Serial# 302 , Stroke 0 to 6", Daylight 12", Throat Depth 4.5", Ram Diameter 1.75", Bed Area 11.5" LR x 9" FB with 3" U-slot Below, Max PSI 1225, Electrics 120Volts, Single Phase 60 HZ. Good Condition \$1,500

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**Robots**

Asea Model #IRB-90/2 Robots, 2 are Refurbished and ready to install, 6 units are "as is" and could be used for parts machines. Handling capacity 105 kg, repeatability .05 mm, reach 2501 mm, weight 1450 kg, brakes on all 6 axis, S-2 controls. Refurbished machines \$3500, Parts Machines make offer.

**Sound Enclosures**

Large Tamer Sound Enclosure, 270" x 150" x 132" outside, 262" x 142" x 125" inside dimension

Excellent condition \$2500

Small Tamer Sound Enclosure, 168" x 120" x 117" outside, 160" x 112" x 110" inside dimension

Excellent condition \$1500

**Tool Room**

Hitachi Vertical Mill, Model 4M V, Serial #8706347, 14"x 71" Table, 41-3/8" Longitudinal Table Travel, 14" Saddle Travel, 19-11/16" Knee Vertical Travel, Spindle Speeds (16) 25 to 1500 RPM, Good Condition \$ 5950

Gorton Mastermill Model 1-22 , 2 HP Variable Speed Vertical Milling Machine, Serial #51728, 12" x 48" Table, Power Spindle Down Feed, Very Good Condition \$2,500

Southbend Turn-Ado 17" x 60" Geared head Engine Lathe, serial#67GJ1050 (1967) 10" Dia. 3-jaw chuck Good Condition \$3500

Grob Band Filer, Model#FAB18, Serial # 5617, Throat 18", Band width 1/2", Height 8", Table 20" x 20". Speeds (5) 36 – 176 FPM, Good Condition \$550

Harig Super 612, 6" x 12" Hand Feed Surface Grinder. Serial #9269 (1977), No Chuck, \$750

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**Wire Crimping**

Osawa ATM-2 Crimp Machine, Capacity .051" diameter to .157 diameter (22 gauge to 8 gauge), Wire processing lengths of up to 39.1". Excellent condition \$10,000

**FMI USED EQUIPMENT SALES**

Joe Casaletta

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